



To

F.M.I. S.p.A.

Via Taranto, 10/12

25036 San Pancrazio di Palazzolo (BS)

Date, 31<sup>st</sup> October, 2012  
TR n° 595<sup>bis</sup>/2012  
Ref. Your Ord.n°12/02179 of 24.09.2012

Received 03.10.2012 Start tests 17.10.2012 End tests 26.10.2012 Page 1 of 1

**T E S T R E P O R T**

**Subject:** DETERMINATION OF THE EXTRACTIVES IN THE SIMULATORS OF FOODS,  
ACCORDING TO FDA, ON A PTFE SHEET

**PTFE Sheet**  
**Thickness 2 mm**

**SICHEM S60**

Test Methods  
**FDA-CFR 21**  
**Parts 170 to 199**  
**Item 177.1550**

Requirements

Total extractives in the simulators of foods after  
2 hours at the reflux temperature

Simulator	mg/in <sup>2</sup>	Value	Requirements
Distilled water	mg/in <sup>2</sup>	0,20	max 0,2
n.heptane	mg/in <sup>2</sup>	0,18	max 0,2
50% ethanol solution in water (v/v)	mg/in <sup>2</sup>	0,06	max 0,2
ethylacetate	mg/in <sup>2</sup>	0,15	max 0,2

Specific fluoride extractives in the simulators of  
foods after 2 hours at the reflux temperature

Simulator	mg/in <sup>2</sup>	Value	Requirements
Distilled water	mg/in <sup>2</sup>	Not detectable* (<0,003)	max 0,03
n.heptane	mg/in <sup>2</sup>	Not detectable* (<0,003)	max 0,03
50% ethanol solution in water (v/v)	mg/in <sup>2</sup>	Not detectable* (<0,003)	max 0,03
ethylacetate	mg/in <sup>2</sup>	Not detectable* (<0,003)	max 0,03

\* Detection Limit: 0,003 mg/in<sup>2</sup>

**REMARK:** The values of the all extractives **are in compliance** with the Requirements of the FDA-CFR 21 – Parts 170 to 199 – Item 177.1550.

The sampling has been carried out by the Customer.  
The contained results refer only to the tested sample.  
This report cannot be partially reproduced without the laboratory approval.

*E. Badomer*  
**E. Badomer, Operator**

*F. Negroni*  
**F. Negroni, Direttore**

